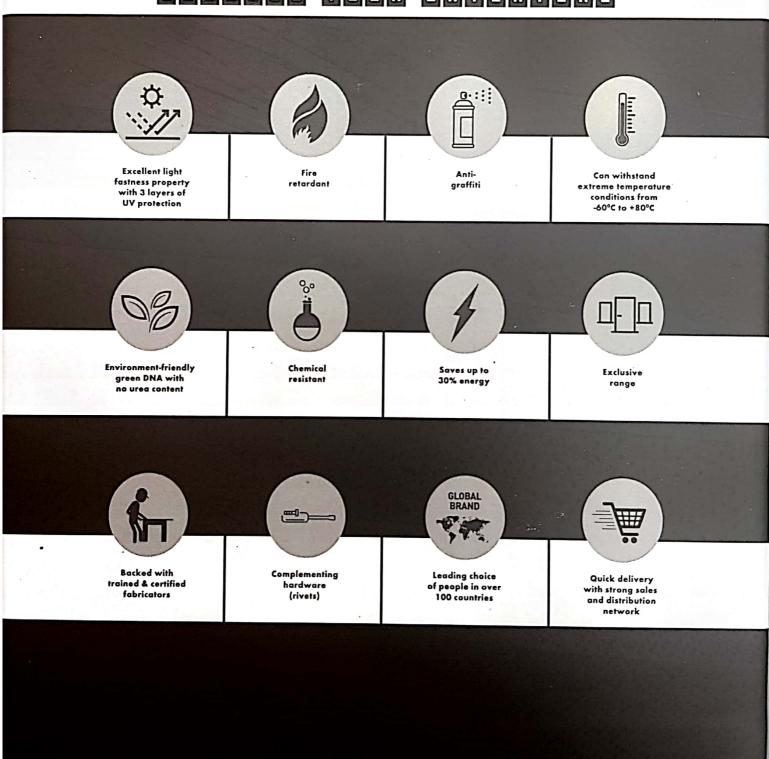
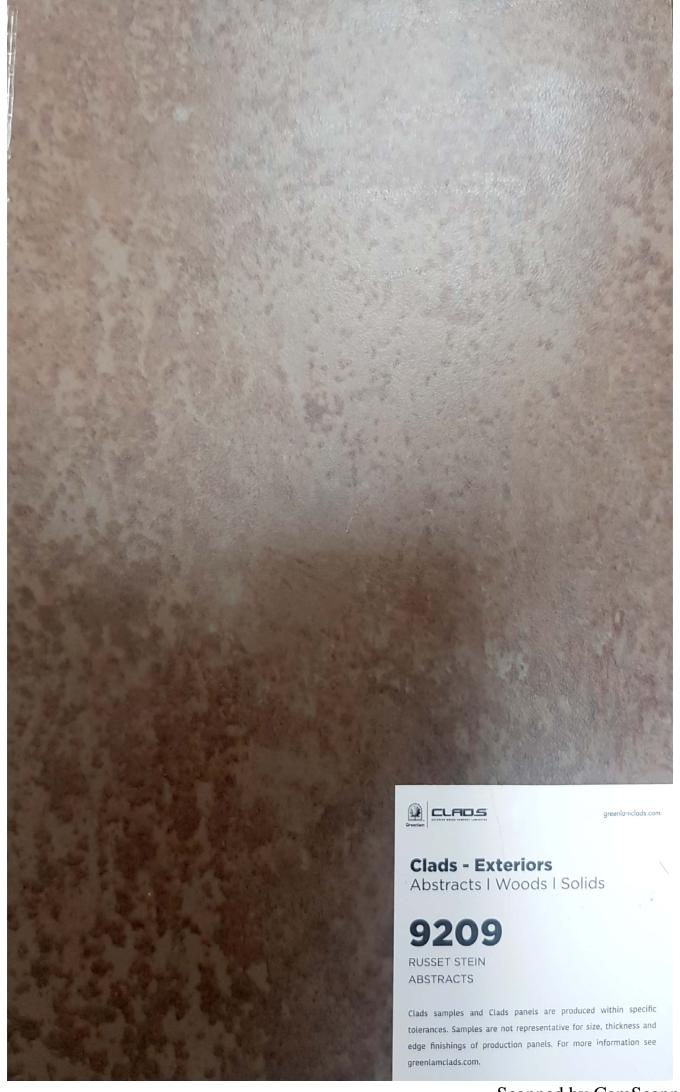


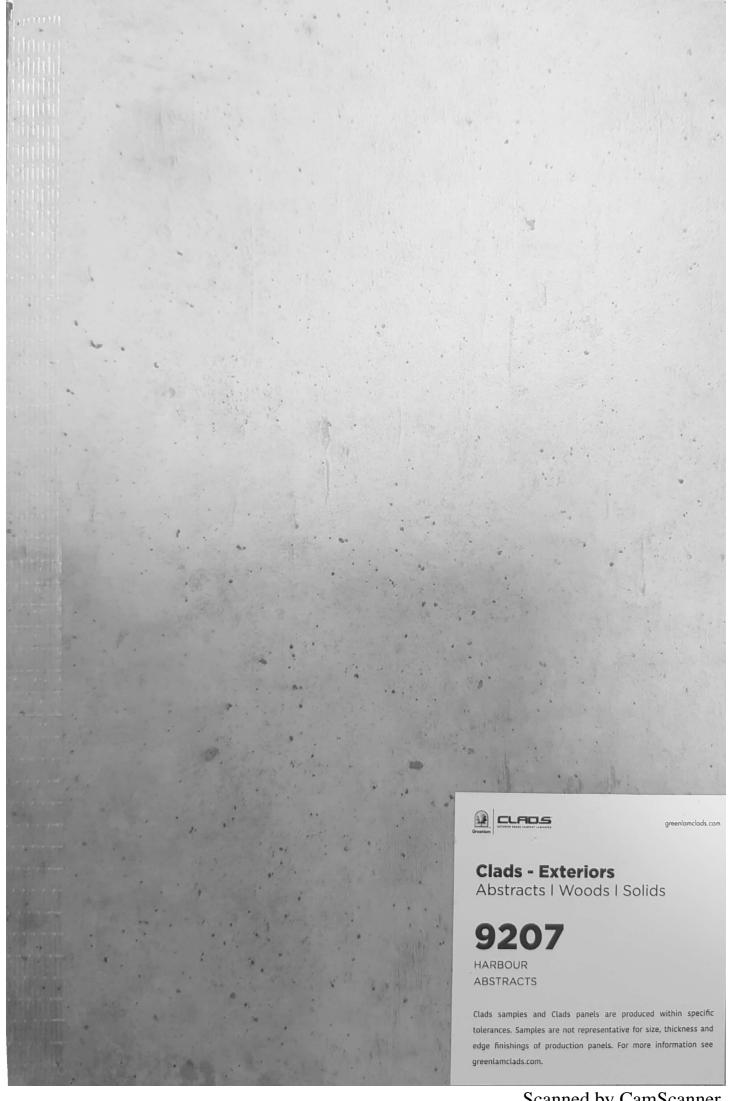
Scanned by CamScanner

## EDHADCE YOUR EXTERIORS

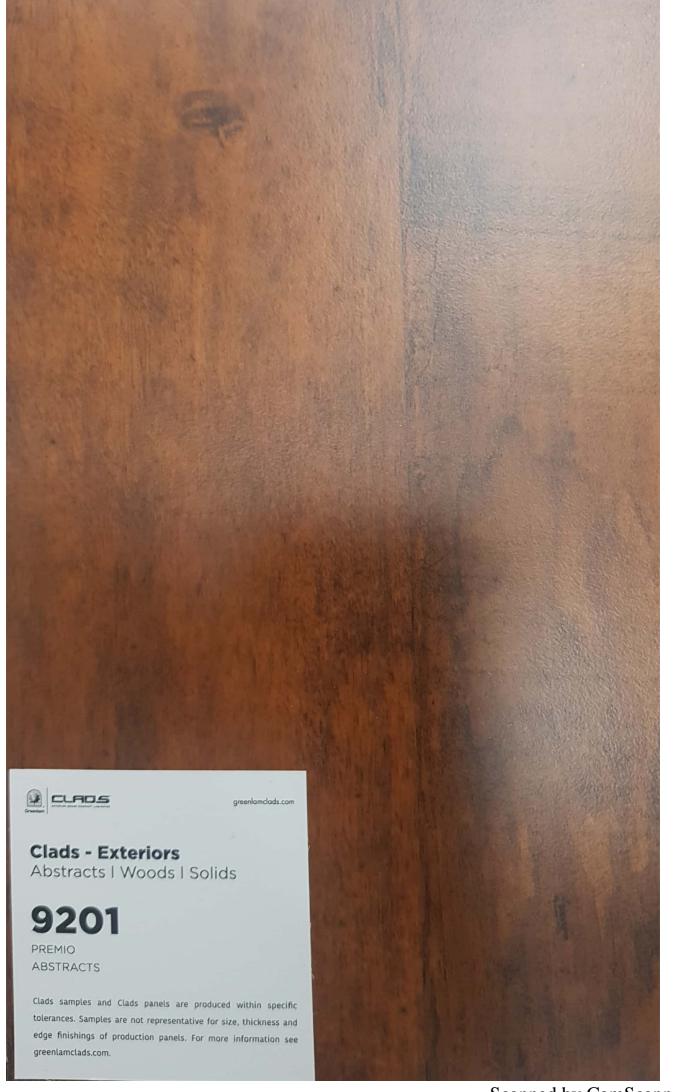




Scanned by CamScanner



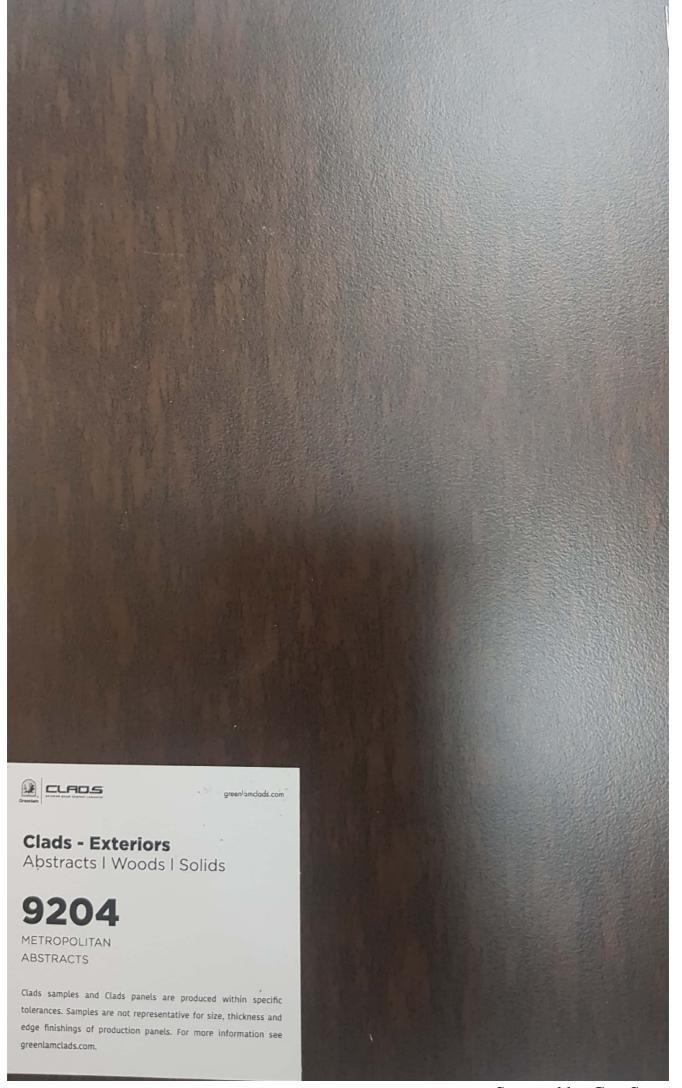
Scanned by CamScanner



Scanned by CamScanner



Scanned by CamScanner



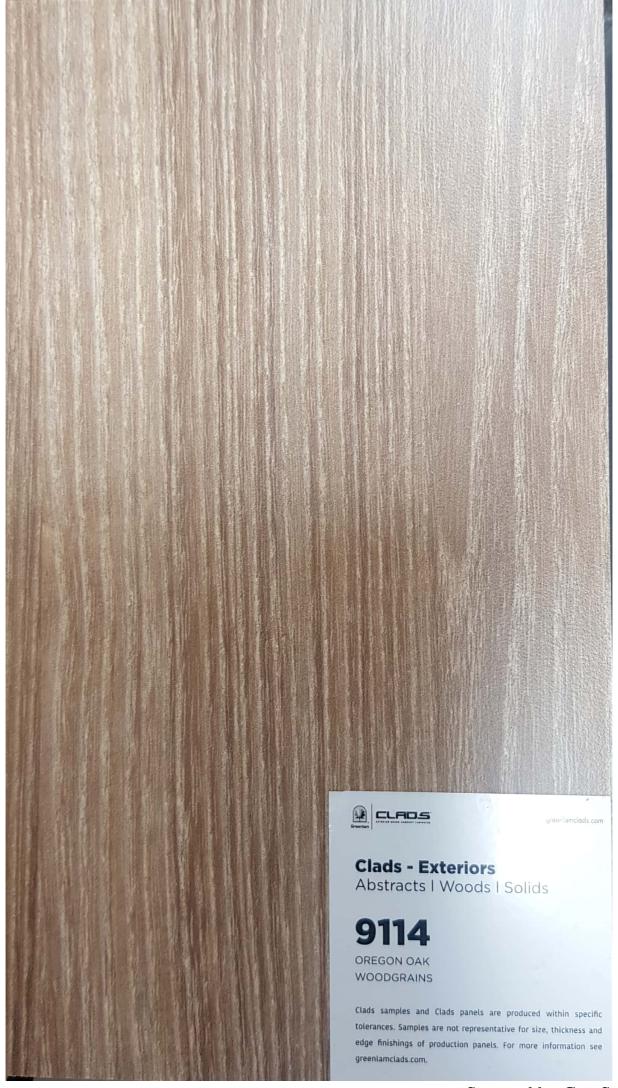
Scanned by CamScanner



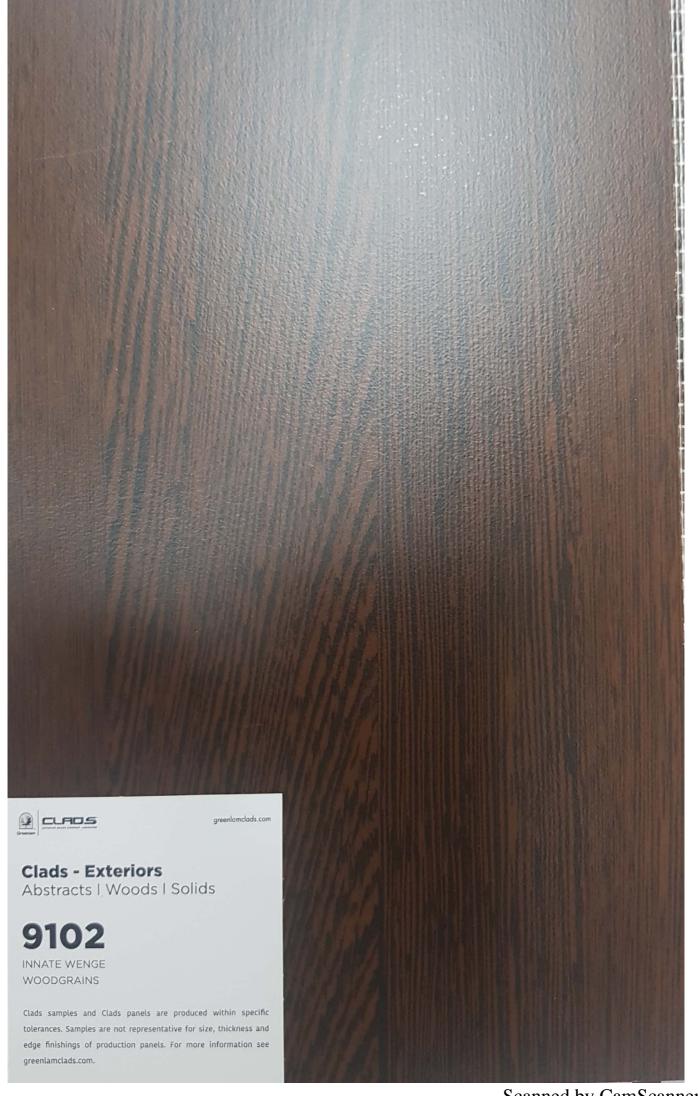
Scanned by CamScanner



Scanned by CamScanner



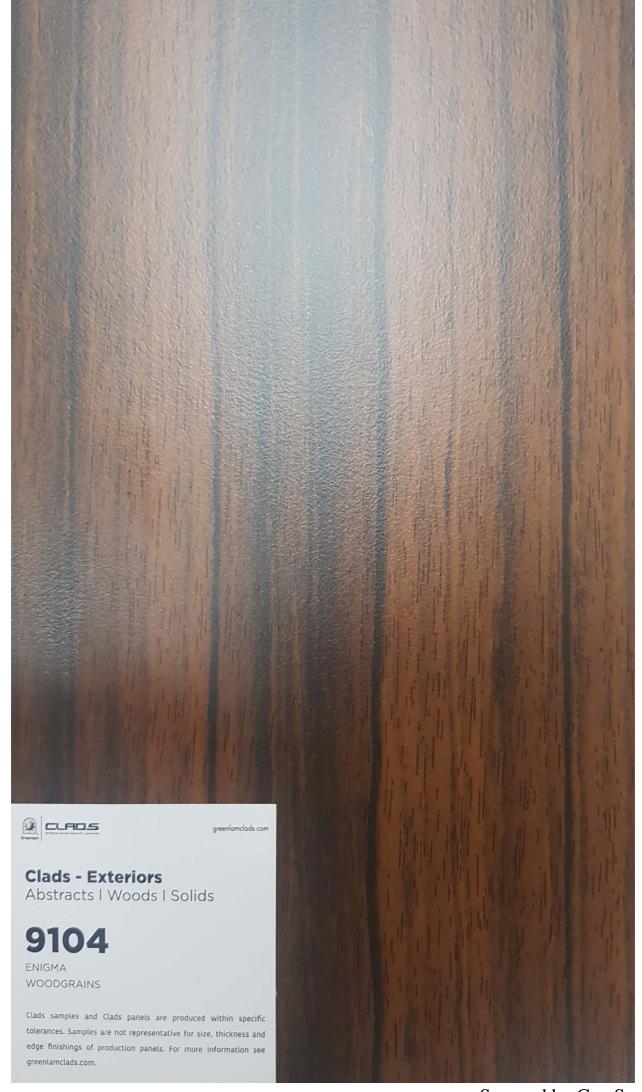
Scanned by CamScanner



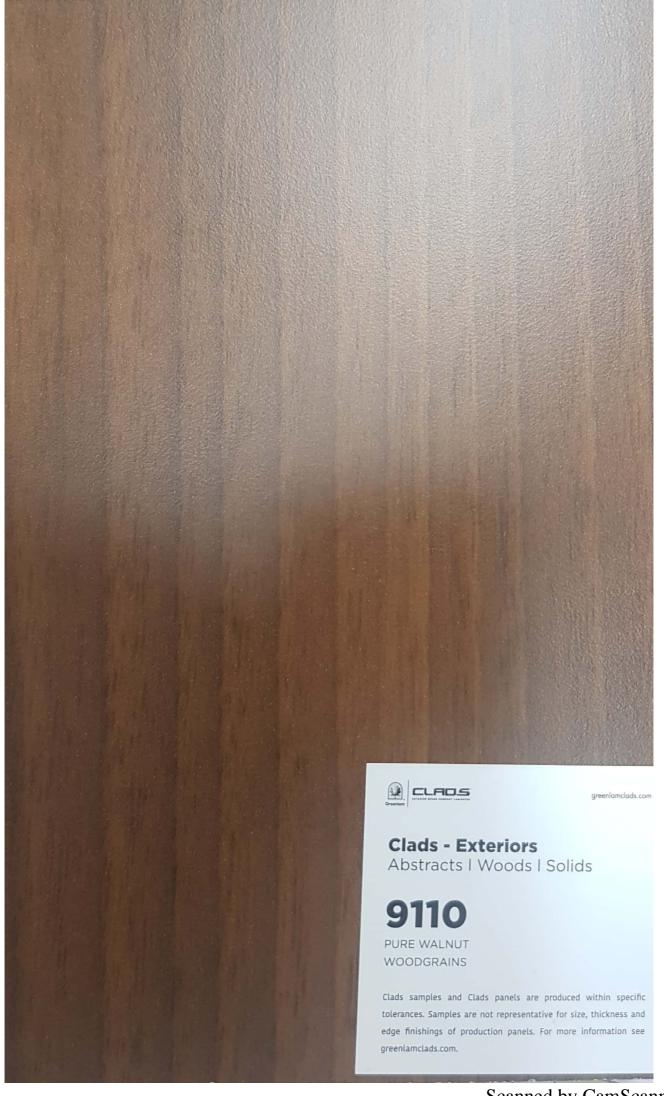
Scanned by CamScanner

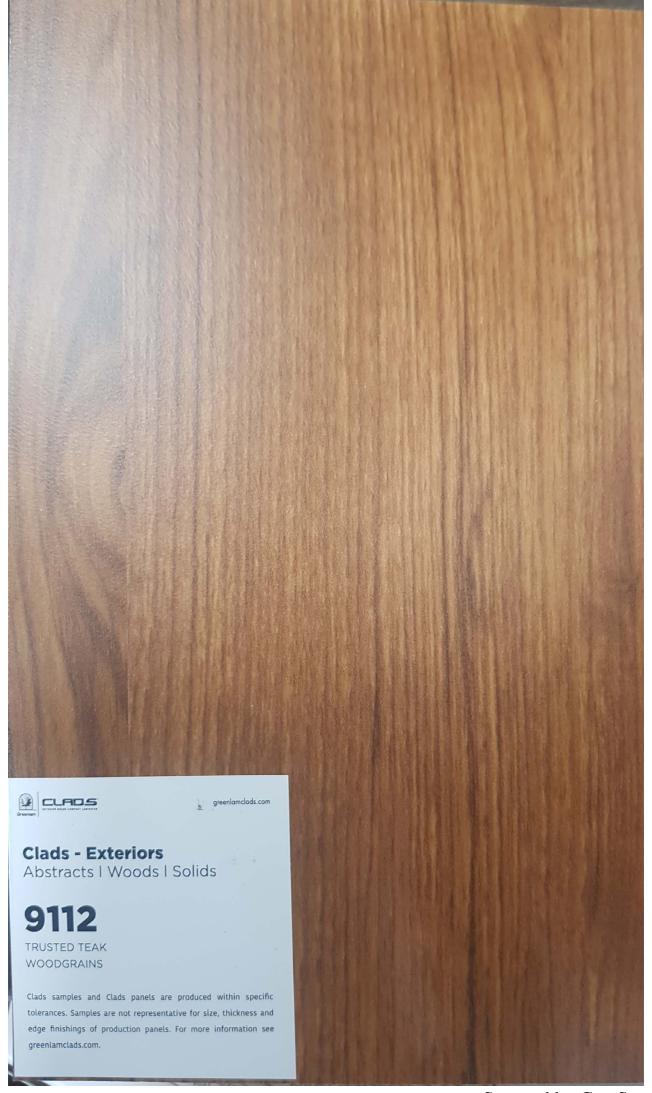


Scanned by CamScanner



Scanned by CamScanner

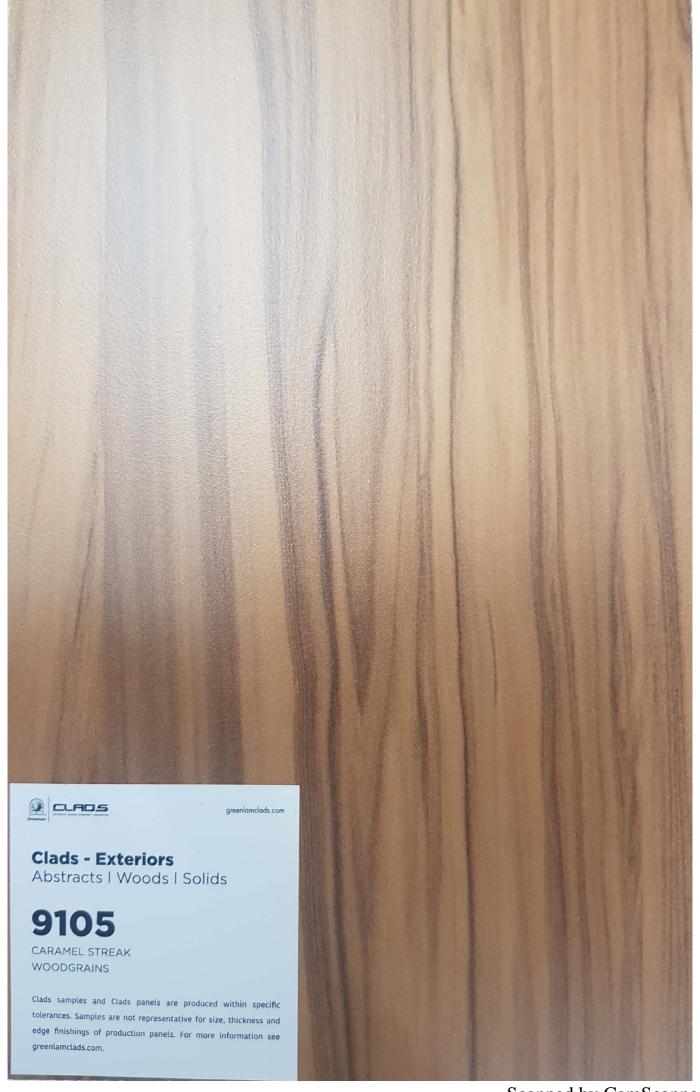




Scanned by CamScanner



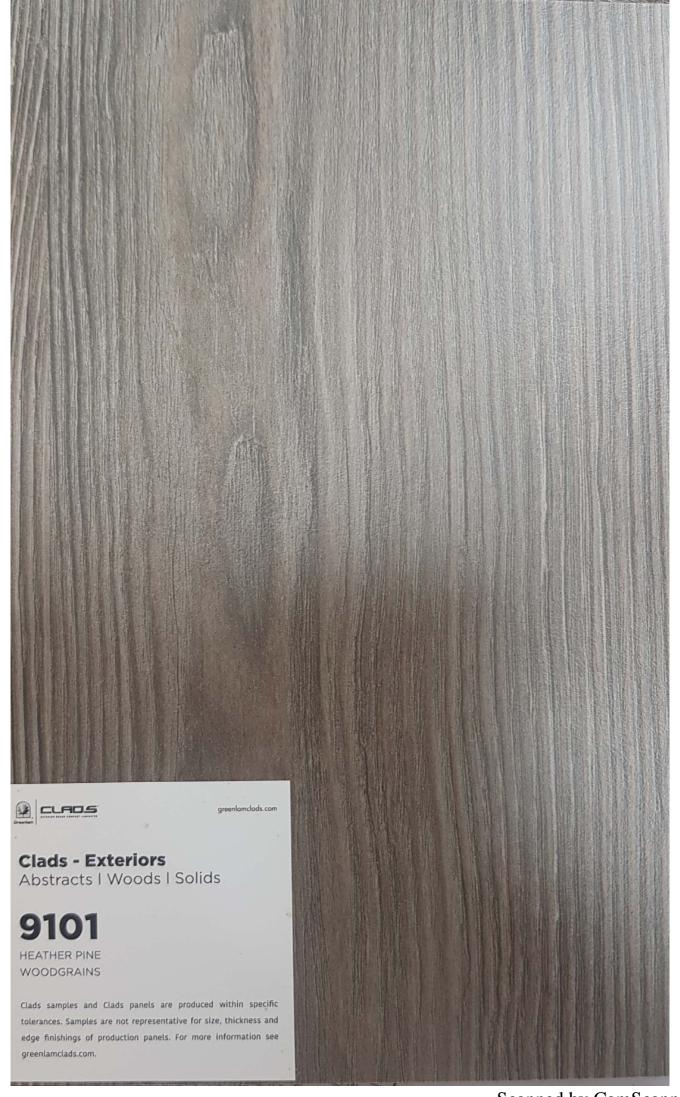
Scanned by CamScanner



Scanned by CamScanner



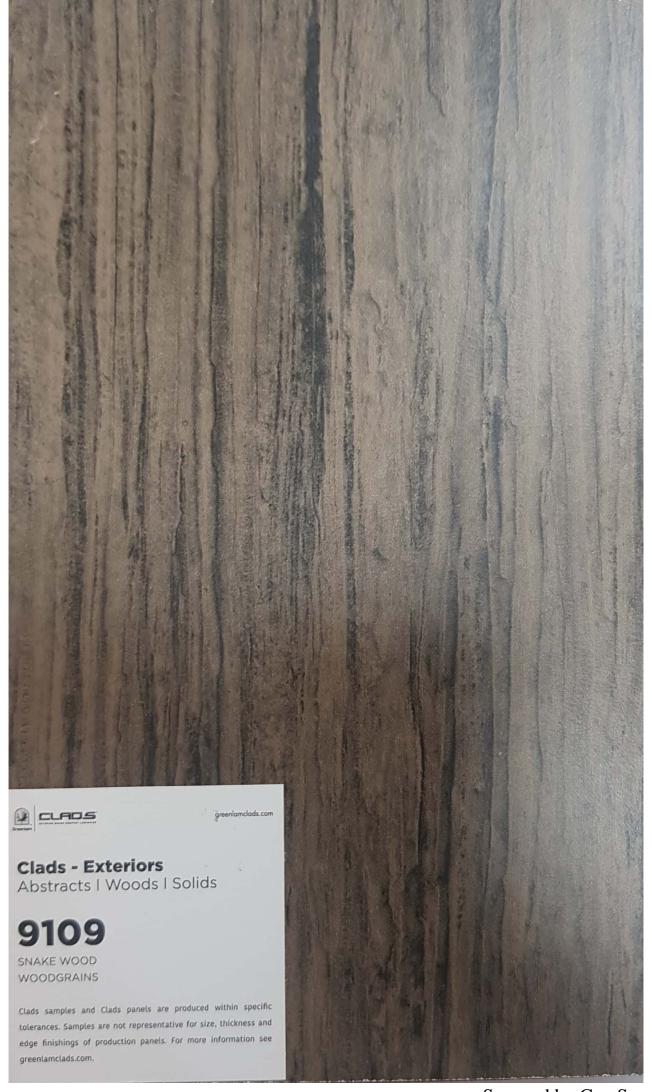
Scanned by CamScanner



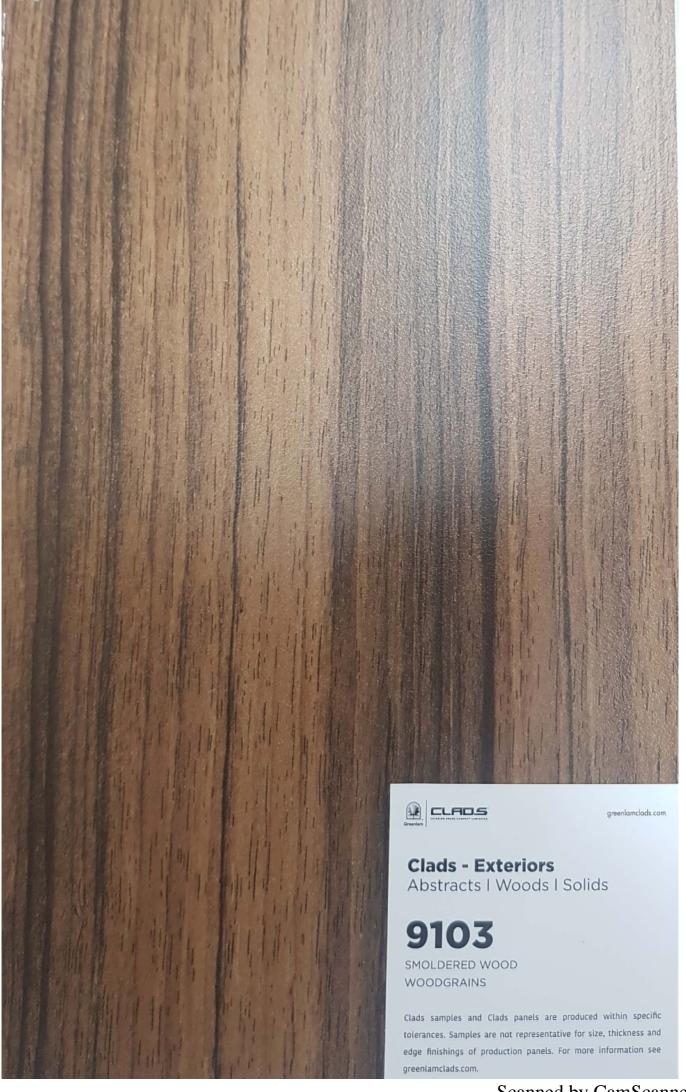
Scanned by CamScanner



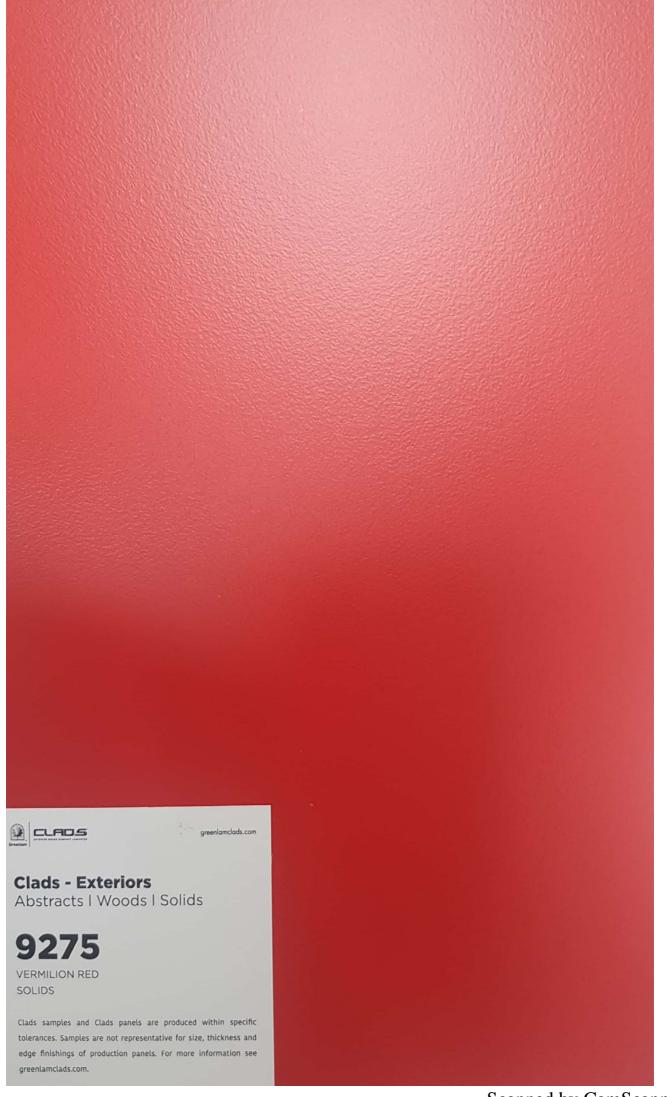
## Scanned by CamScanner



Scanned by CamScanner



Scanned by CamScanner



Scanned by CamScanner

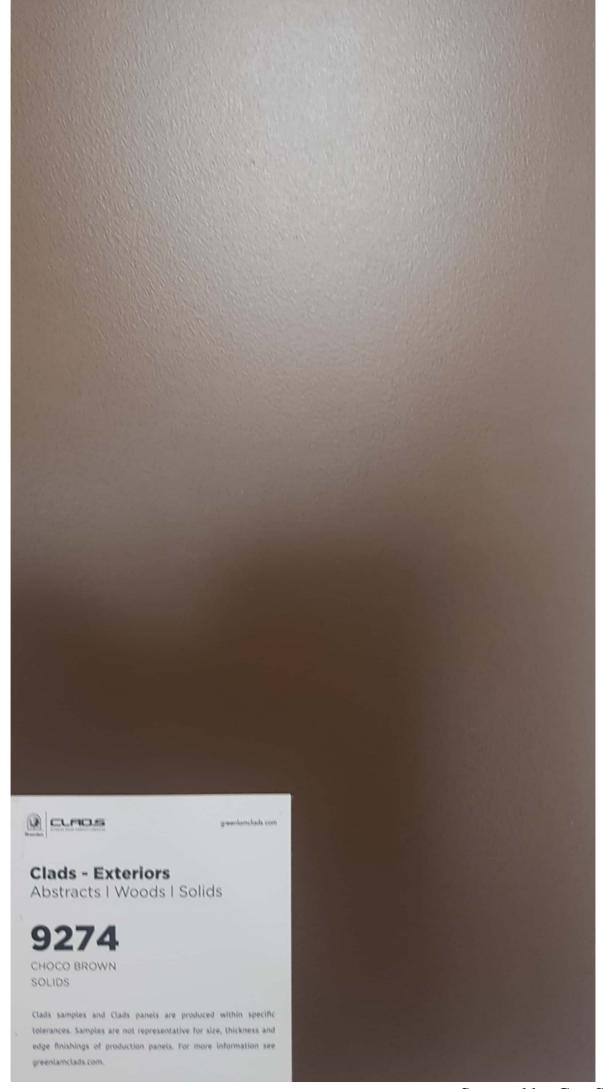




edge finishings of production panels. For more information see

greenlamclads.com.





Scanned by CamScanner

## TECHNICAL SPECIFICATIONS FOR EXTERIOR GRADE COMPACT LAMINATES GREENLAM CLADS Product: Greenlam Exterior Clad 1.30M x 3.05M

S. No.	Performances Properties	Test Clause No. as per EN 438-2 :2016	Unit	Specified values as per EN 438- 6 :2016	GREENLAM CLADS VALUE	Specified values as per EN 438- 6 :2016	GREENLAM CLADS VALUE
roduct c	lassification			Grade EDF	Conforms	Grade EDF	Conforms
1.1	Thickness	EN 438-2: 5	mm	6.0 ± 0.40	6.0± 0.30	10.0 ± 0.50	10.00± 0.35
1.2	Flatness of Panel	EN 438-2:9	mm/M	max 5.0mm/ M	3.0 max	max 5.0mm/ M	3.0 max
1.3	Length & Width of Panel	EN 438-2:6	mm	+10 mm/-Nil	+ 5.0	+10 mm/-Nil	+ 5.0
1.4	Straightness of Edges	EN 438-2:7	mm/M	1.5	1	1.5	1
				Max deviation	Max. deviation	Max deviation	Max, deviation
1.5	Squareness	EN 438-2:8	mm/M	1.5	1	1.5	1
				Max deviation	Max. deviation	Max deviation	Max. deviation
2	Resistance to Impact by	EN 438-2 - 21	mm	1800 mm	2000	1800 mm	2000
	Large Diameter Ball (Shatter resistance)			(Drop Height)	(Drop Height)	(Drop Height)	(Drop Height)
3	Dimensional Stability at Elevated Temperature	EN 438-2:17				•	
3.1	a) Longitudinal		%	0.30 (max.)	0.15	0.30 (max.)	0.13
3.2	b) Transverse		X	o.60 (max)	0.29	0.60 (max)	0.25
4	Panel Surface Visibility	EN 438-2 :5.2.4.2	Dirt, spots, any similar surface defects	≤ 2 mm <sup>1</sup> /m <sup>1</sup>	Complies	≤ 2 mm²/m²	Complies
			Fiber, hair, scratches & similar surface defects	≤ 20 mm/m²	Complies	≤ 20 mm/m²	Complies
5	Flexural Modulus	EN ISO 178:2003	Мра	9000 (min.)	9500	9000 (min.)	9500
6	Flexural Strength	EN ISO 178:2003	Мра	80 (min.)	90 80 (min.)		90
7	Density	EN ISO 1183 -1:2004	g/cm³ (min)	1.35 (min.)	1.40 ± 0.05	1.35 (min.)	1,40 ± 0.05
8	Resistance to wet conditions, increase in	EN 438-2:15	Increase in mass	8% (max.)	4.1	8% (max.)	4.1
	mass		Appearance,				
			Surface Rating	4 Minimum	5	4 Minimum	5
			Edge Rating	3 Minimum	3	3 Minimum	3

				LIGHT FASTNESS A	AND WEATHER RESIS	TANCE		
Resistance to artificial weathering including light fastness, after 650 MJ/M² Radiant exposure			EN 438-2-29	Contrast	0.11		Not worse than 3	3~4
			EN 438-2-29	Appearance			minimum 4	4~5
Resistance to UV Light, after 1500			EN 438-2-28	Contrast	Grey Scale Ra	ating	Not worse than 3	3~4
			EN 438-2-28	Appearance	Rating		Rating minimum 4	4-5
Resistance to climatic shock			EN 438-2:19		Index Ds (m	nin)	≥ 0.80	≥ 0.95
					Index Dm (r	nin)	≥ 0.80	≥ 0.95
					Rating (min)		≥ 4	≥ 4
				FIRE PERFORMAN	CE PROPERTIES			
S. No.	Performance To	est Standard	111000000000000000000000000000000000000			Performance Levels		GREENLAM CLADS VALUE
1	Reaction C	Classification standards EN 13501-1 : 2007 Tested according to EN 13823:2010 & EN 11925-2 :2010			Euro class	For Thickness ≥ 6.0 mm- B-S2,d, minimum		B-S1,do Superior