

CELLFAST GROUP AT A GLANCE











1000 EMPLOYEES

MORE THAN

30

YEARS
OF EXPERIENCE

75
SERVING COUNTRIES

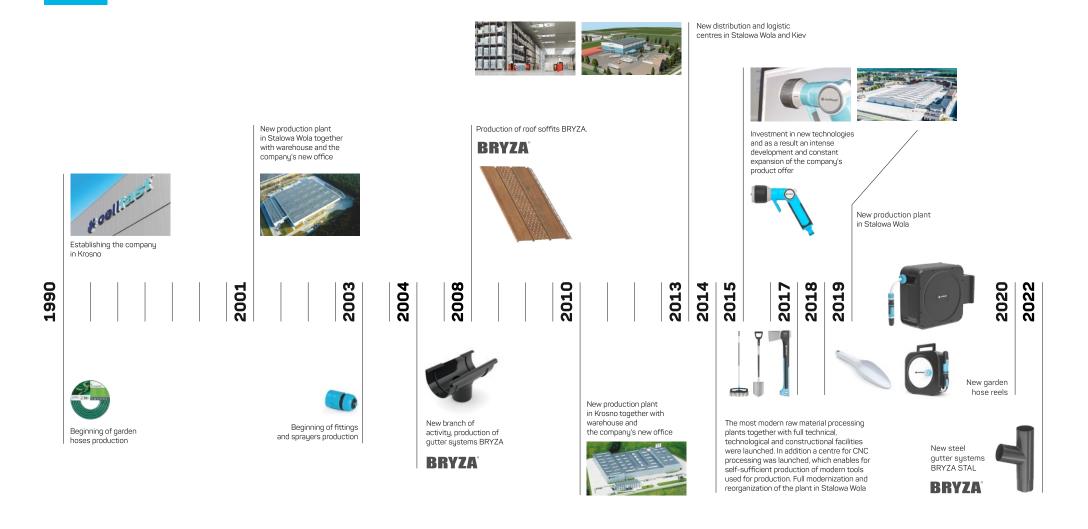
YEARS IN HANDS OF ONE OWNER

MORE THAN

OF THE OFFER IS OUR PRODUCTION

MILLION EUROS TURNOVER IN 2022

COMPANY HISTORY 1990-2022



COMPANY'S BRANCHES



























Factory no 1 in Stalowa Wola

Garden and technical hoses, garden accesories

High storage warehouse

Factory no 2 in Krosno

Preparation of raw materials Factory no 3 in Krosno

Garden tools

Factory no 4 in Stalowa Wola

Gutter systems and soffit

Distribution center in Kiev

High storage warehouse

6000 m²

25000 m²

under construction 10000 m²

in Stalowa Wola

10000 m²

10000 m²

24000 m²

total **75 000 m²**



BRYZA®

SOFFIT CEILINGS

BRYZA®

BRYZA is a group of products consisting of gutter systems and room soffits. Factors such as engineering expertise, modern technologies and highest-quality components supported by long-standing experience in the plastic processing industry have enabled the Celfast company to create high-quality systems and a reliable brand. Elements made of PVC are characterized by low weight, complete resistance to weather conditions and colour fastness confirmed by laboratory testing and ageing tests.





BRYZA SOFFIT CEILINGS

BRYZA SOFFIT is delivered as a complete solution comprising a solid and perforated board, J and H strips, as well as an outer corner strip. BRYZA SOFFIT ensures an aesthetic and durable roof finish. The product is fully weather-proof and does not require any maintenance or painting.

Soffit colours match the gutter system colours. Our range also includes colours perfectly imitating natural timber in order to match them with window and door frame woodwork.

COLOURS LAMINATED WOOD-LIKE SOFFIT



COLOURS TRADITIONAL SOFFIT







1 SOLID CEILING BOARD



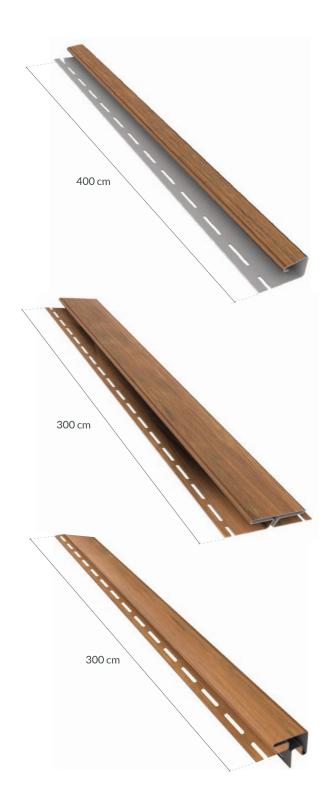
2 PERFORATED CEILING BOARD



3 JSTRIP

4 H STRIP

5 CORNER STRIP OUTER





SOFFIT BRYZA - PRACTICAL SOLUTION FOR LONG YEARS

Wood- like coloured panels are an economical alternative to more expensive wooden panels.

Sofit Bryza is resistant to weather conditions and does not require any maintenance. Therefore, it ensures long-lasting pleasure of your home's beautiful finish, saves money and time.

Perforated panels act as additional roof insulation which prolongs life of the roof structure elements. Panels used in interiors such as bedrooms, living rooms make them unique and cosy.

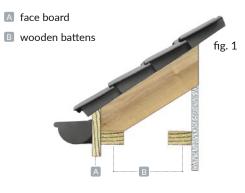


INSTALLATION OF A SOFFIT CEILING

EXAMPLE OF CONSTRUCTING A SUPPORTING STRUCTURE

A soffit should be mounted to a supporting structure made of dry impregnated wooden battens with the minimum dimensions of 25×50 mm. The structure should be properly levelled. The maximum spacing of battens should not exceed 40 cm. It is recommended that soffit boards should be mounted perpendicularly to the wall surface. The installation should be performed in the ambient temperature over $+5^{\circ}$ C. The BRYZA soffit should not be mounted in places exposed to direct sunlight.

EAVES PROTRUSION UP TO 40 CM



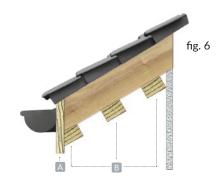




EAVES PROTRUSION OVER 40 CM



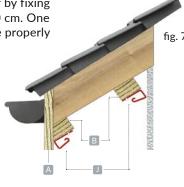




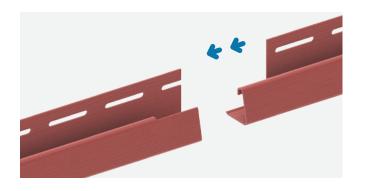
INSTALLATION OF A J STRIP

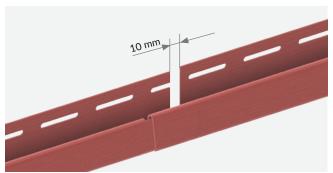
J strips are mounted on the perimeter of the built roof by fixing them to the battens with spacing of approximately 30 cm. One of the ends of the soffit board may be mounted to the properly

- A face board
- B wooden battens
- flashing
- J strips





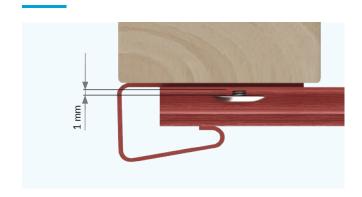




CONNECTING THE STRIPS

J strips are connected with an overlap, i.e. by making a cut-out to compensate for temperature-related length variations.

INSTALLATION OF SOFFIT ELEMENTS TO A SUPPORTING STRUCTURE

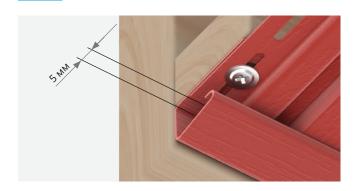




Soffit elements are mounted to a supporting structure by means of corrosion-protected screws (minimum length 20 mm and minimum head size 8 mm).

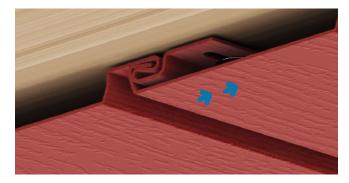
The screws shuld be driven perpendicularly to the ground in the middle of mounting holes leaving around 1 mm clearance (in order to compensate for temperature-related length variations).

INSTALLATION OF CEILING BOARDS



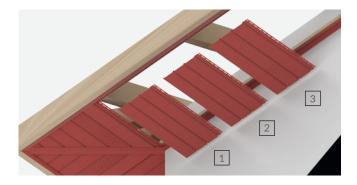
CUTTING THE CEILING BOARDS TO LENGTH

Ceiling boards must be cut to length in such a manner that the strips have 5 mm clearance to compensate for temperature-related length variations.



CONNECTING THE CEILING BOARDS

Subsequent boards must be fixed to previously mounted ones.



INSTALLATION OF PERFORATED CEILING BOARDS

Perforated boards should be mounted as every third or every fourth panel in order to obtain proper ventilation of the roof.

INSTALLATION OF H STRIPS





LOCATION OF AN H STRIP

There are two methods of finishing a soffit ceiling in building corners, using H strips.

INSTALLATION OF THE OUTER CORNER STRIP



LOCATION OF THE OUTER CORNER STRIP

The use of an outer corner strip allows the installation of the soffit in various types of roof structures. It is an element which allows for aesthetic finishing of external edges of the roof soffits and corners of protruding roof purlins.

TRANSPOR-TATION AND STORAGE

Transport and store in the manufacturer's original packaging. Store on flat surfaces under the roof in order to avoid deformation due to adverse weather conditions. During storage, do not exceed 4 layers per stack.

CERTIFICATES

ISO 9001:2015
QUALITY MANAGEMENT
SYSTEM CERTIFICATE

ISO 9001:2015 Quality Management System Certificate for manufacturing and sales of plastic products.

TECHNICAL APPROVAL ITB AT-15-7627-2016

NATIONAL DECLARATION OF CONFORMITY

Declaration of conformity of RRY7A Soffit ele

Declaration of conformity of BRYZA Soffit elements to technical specifications resulting from the following standards:

PN-EN 607:2005, PN-EN 12200-1: 2002, PN-EN 1462:2006



